## NATIONAL TRANSPORTATION SAFETY BOARD DEPARTMENT OF TRANSPORTATION

WASHINGTON, D.C. 20591

6919 68-35

December 23, 1968

Mr. David D. Thomas Acting Administrator Federal Aviation Administration Department of Transportation Washington, D. C. 20590

Dear Mr. Thomas:

This is to confirm the telephone conversations on December 17 and 19, 1968, between our Director, Bureau of Aviation Safety, and your Director, Flight Standards Service, in which we pointed out the findings of our investigators in the Wien Alaska Airlines F-27. ML905, accident at Iliamna, Alaska, on December 2, 1968. Cur investigation disclosed chordwise fatigue cracks at Station 197 both fore and aft of the inboard fuel tank access panel on the right wing. Each of these cracks was approximately three inches long.

The Board was convinced by its findings that neither the X-ray techniques utilized in complying with AD 65-24-3 nor the interpretation of the K-ray plates were adequate to assure early detection of such fatigue cracks. We understand that these findings and the preliminary findings of your inspectors resulting from your inspection alert published December 18, 1968, formed the basis for a telegraphic AD issued on December 19, 1958, to inspect all F-27 type aircraft with 5,000 hours or more time in service for such cracks before the next 25 hours of flight and to restrict such aircraft until this inspection is accomplished.

We were pleased at the FAA's response to our recommendation and are satisfied that such inspections and followup actions, which will be taken after these initial examinations, are essential to insure against similar catastrophic accidents in the future. We would appreciate being advised of the results of the inspections required by this recent telegraphic AD.

Sincerely yours,

Joseph J. O'Connell, Jr. Chairman

WASHINGTON, D.C. 20590

JAN 8 1969

Honorable Joseph J. O'Connell, Jr. Chairman, National Transportation Safety Board Department of Transportation Washington, D. C. 20591



OFFICE OF THE ADMINISTRATOR

Dear Mr. Chairman:

This is in reply to your letter of December 23, 1968, in which you request the results of the F-27/FH-227 inspections required by our telegraphic airworthiness directive (AD) of December 20, 1968. This AD was issued subsequent to the Wien Alaska Airlines F-27, N4905, accident at Iliamna, Alaska. The results of the inspections on 59 air carrier and eight general aviation aircraft have been reported. Thirteen cracks varying in length from 1/4 to three inches in the wing cover at stations 194 to 204 have been found on eight aircraft. The total flight time on the airplanes with cracks varied from 25,600 to 28,800 hours. We have enclosed a detailed summary of the findings.

We are continuing our re-assessment of design and inspection data in order to determine the additional actions which may be needed to assure adequate structural integrity.

Sincerely,

D. D. Thomas

Acting Administrator

**Enclosure** 

## F-27/FH-227 Inspections

require   inspected to   date   inspected	Carrier	No. aircraft	No. aircraft	Remaining	Remarks
S. E. Airways   1		require	inspected to	to be	
Piedmont   0		inspection		inspected	
S			······································	0	
## Time aircraft inspected. Negative results.  ## Allegheny	Piedmont	0	0	0	
ed. Negative results.				]	
## Allegheny   8				1	time aircraft inspect-
Mohawk   8	The Allerted Investor this student common as a confinite common which	*			ed. Negative results.
Negative results.	Allegheny	8	8	0	
Mohawk 8 8 0 18 total; only 8 air- craft over 5,000 hours; 8 inspections: negative results.  Northeast 3 0 Negative results.  Air West 34 34 0 11 cracks N 2701 1½" @ STA 204 R. H. (X-ray) Total time 2820. 490 hours since last inspection. N 2710 2" @ STA 198 R. H. (X-ray) Total time 2520. 630 hours since last inspection. N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440, 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2 ½" cracks left wing @ STA 193 at land screw hole, ½" @ STA 193 st land screw hole, ½" @ STA 193 st land screw hole, ½" @ STA 195 starts at hole. Total time 26370, 650 hours					
Craft over 5,000 hours; 8 inspections:   Northeast   3	<del></del>			-7	
Sinspections: negative results.	Mohawk	8	8	0	
Northeast   3   3   0   Negative results.					
Northeast   3   3   3   0   Negative results.     Air West   34   34   0   11 cracks     N 2701   1½" @ STA 204     R. H. (X-ray)     Total time 28820.     490 hours since last inspection.     N 2710   2" @ STA 198     R. H. (X-ray)     ½" @ STA 204     R. H. (dye check) not visible on     X-ray).     Total time 25620.     630 hours since last inspection.     N 7461   New 2" crack at     STA 197 detected by     X-ray in laminations 1"     away from previous 2.8"     crack at 198 in external     skin. Previous repair     @ 15900 hours takescare     of "new" crack. Back in     service. Total time     24440, 720 hours since     last inspection. "New"     2" crack has existed 2½     years and was known at     time of repair.     N 2711   2½" cracks left     wing @ STA 198 at land     screw hole, ½" @ STA 197     starts at hole. Total     time 26370. 650 hours     STA 197     STA 198     STA 198     STA 198     STA 198     STA 197     STA 198     STA 198					·
Air West    34   34   34   34   3701   12" @ STA 204   R. H. (X-ray)   Total time 28820.   490 hours since last inspection.   N 2710 2" @ STA 198   R. H. (X-ray)   ½" @ STA 204   R. H. (X-ray)   ½" @ STA 204   R. H. (dye check) not visible on X-ray).   Total time 25620.   630 hours since last inspection.   N 7461   New 2" crack at STA 197 detected by X-ray in laminations 1"   away from previous 2.8"   crack 198 in external   skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½   years and was known at time of repair.   N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370.   650 hours	- 18 1 to 10				
N 2701 1½" @ STA 204 R. H. (X-ray) Total time 28820. 490 hours since last inspection. N 2710 2" @ STA 198 R. H. (X-ray) ½" @ STA 204 R. H. ((Aye check) not visible on X-ray). Total time 25620. 630 hours since last inspection. N 7461 New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection, "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
R. H. (X-ray) Total time 28820. 490 hours since last inspection. N 2710 2" @ STA 198 R. H. (X-ray) ½" @ STA 204 R. H. (X-ray) ½" @ STA 204 R. H. (dye check) not visible on X-ray). Total time 25620. 630 hours since last inspection. N 7461 New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescere of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed ½ years and was known at time of repair. N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours	Air West	34	34	0	
Total time 28820. 490 hours since last inspection. N 2710 2" @ STA 198 R. H. (K-ray) ½" @ STA 204 R. H. (dye check) not visible on X-ray). Total time 25620. 630 hours since last inspection. N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours	1	,			
490 hours since last inspection.  N 2710 2" @ STA 198 R. H. (K-ray) ½" @ STA 204 R. H. (dye check) not visible on X-ray).  Total time 25620. 630 hours since last inspection. N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
inspection.  N 2710 2" @ STA 198  R. H. (X-ray)  ½" @ STA 204  R. H. (dye check) not visible on X-ray).  Total time 25620. 630 hours since last inspection.  N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
N 2710 2" @ STA 198 R. H. (X-ray) ½" @ STA 204 R. H. (dye check) not visible on X-ray).  Total time 25620. 630 hours since last inspection. N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
R. H. (X-ray) ½" @ STA 204 R. H. (dye check) not visible on X-ray). Total time 25620. 630 hours since last inspection. N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
½" @ STA 204 R. H. (dye check) not visible on X-ray).  Total time 25620. 630 hours since last inspection. N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					E
R. H. (dye check) not visible on X-ray).  Total time 25620. 630 hours since last inspection. N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
check) not visible on X-ray).  Total time 25620, 630 hours since last inspection. N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					<u> </u>
visible on X-ray).  Total time 25620. 630 hours since last inspection.  N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					1
X-ray).  Total time 25620. 630 hours since last inspection.  N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
Total time 25620. 630 hours since last inspection. N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
630 hours since last inspection.  N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					<u> </u>
inspection.  N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					_
N 746L New 2" crack at STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
STA 197 detected by X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
X-ray in laminations 1" away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours	*				gpone commence and the commence of the commenc
away from previous 2.8" crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair. N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours				'	
crack at 198 in external skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours			•		
skin. Previous repair @ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed $2\frac{1}{2}$ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours		1		·	
@ 15900 hours takescare of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours		-			1
of "new" crack. Back in service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed $2\frac{1}{2}$ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, $\frac{1}{2}$ " @ STA 197 starts at hole. Total time 26370. 650 hours					1
service. Total time 24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					<b>.</b>
24440. 720 hours since last inspection. "New" 2" crack has existed 2½ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
last inspection. "New"  2" crack has existed $2\frac{1}{2}$ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					·
2" crack has existed $2\frac{1}{2}$ years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					1
years and was known at time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours					
time of repair.  N 2711 2 ½" cracks left wing @ STA 198 at land screw hole, ½" @ STA 197 starts at hole. Total time 26370. 650 hours		1		[	, <del>-</del>
$rac{N \ 2711}{wing \ @ \ STA} \ 198 \ at \ land$ screw hole, $lall_2$ " @ STA 197 starts at hole. Total time 26370. 650 hours					1 -
wing @ STA 198 at land screw hole, $\frac{t_2}{2}$ @ STA 197 starts at hole. Total time 26370. 650 hours					· -
screw hole, $\frac{1}{2}$ " @ STA 197 starts at hole. Total time 26370. 650 hours					
starts at hole. Total time 26370. 650 hours					
time 26370. 650 hours					
			,		

Carrier	No. aircraft	No. aircraft	Remaining	Remarks
	require	inspected to	to be	
	inspection	date	inspected	
	inspection	date	inspected	N 2705 3/4" @ Str. 5 and 1" @ Str. 7 @ STA 198. Total time 28750. 90 hours since last inspection. N 2773 2" @ Str. 7 and 1" @ Str. 5 @ STA 197 left wing. Total time 20710. 940 hours since last inspection. N 2777 Suspected crack was not present.  Miscellaneous N 2708 was suspect Sunday; confirmed no cracks on Monday. N 2771 ½" @ Str. 5, thru outer skin of land rivet, 1½" @ Str. 7 thru land on plate nut and outer skin @ STA 194 right wing. Total time 20530. 990
		·		hours since last inspec-
				tion.
Wien	5	5	0	4904 crack 4903 2" to 3" crack
Ozark	0	0	0	21 FH-227's No aircraft at 5000 hours (FH-227 <u>N 4215</u> 4700 hours. Scheduled for inspection 1/6/69)
Avco	1	1	0	N 1004 Negative results. Total time 5761 hours.
S. East	1	1	0	Negative. 13653 hours. 403 hours since last inspection.
Johns Manville	1	1	0	Negative
IBM	2	2	0	Negative. Total time 6848 and 5844 hours.
	64	64	0	13 cracks in 8 airplanes.

Totals